



Mora poxy 520

High Mechanical and Chemical Resistance, Colored Epoxy Coating For Walls and Floors for potable waters.

Description:

- Mora epoxy 520 is a colored high quality solvent free two components epoxy coating based on liquid epoxy resin, selected pigments, additives and a formulated amine hardener.
- **Complies with ASTM C 881, ES 3303.**

Fields of Use:

- Coating for walls, screeds and flooring subjected to the actions of
 - chemicals and severe conditions e.g. walls and flooring of chemical plants, workshops, distilleries, laundries, abattoirs,
- garages, nuclear power stations, stores, potable water tanks and hospital rooms.
- Coating for bridges and road structure, water and sewage plants.
- Coating of steel tanks, pipes, machines and all steel structures that are subjected to the actions of chemicals or severe conditions.
- **Can be applied on wooden, cement and plastered surfaces.**

N.B:

Epoxy paints are resistant to chemicals and friction but when exposed to ultraviolet radiation, some color changes occur only while retaining chemical and mechanical resistance.

Advantages:

- Waterproof and resistant to salts, dilute acids, alkalis and a wide range of different chemicals and solvents.
- Adheres firmly to metallic and concrete surfaces.
- Easy to apply without special tools.
- 4 Available in several attractive color's (upon request)
- 4 Anti-fungus and anti-bacteria.
- ✤ Has no harmful effect.

Technical Data :(at 25 °C)

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Color	White / colored
Solid content	%100
Density	1.26 ±0.02 kg/l
Mixing ratio, A: B (by weight)	3.6:1
Pot life	minutes 30(decreases at higher temperatures)
Initial setting time	8 hours
Final setting time	24 hours
Full hardness	7 days
Recoating time	18 - 24 hours
Min. application temperature	5°C
Thinner	Morasolve 3 or Morasolve 4
Rate of use (theoretical)	250 gm/m2/coat (180 μ)









Directions for Use:

- **4** The surface should be dry and cleaned from dust, oil, grease and loose particles.
- It is recommended to apply a primer coat of Mora Epoxy sealer for concrete surfaces before coating with Mora epoxy 520.
- ♣ Mix well the two components of Morapoxy520 using a slow speed mixer (300 r.p.m. maximum).
- 4 Coating is applied using brush, roller or sprayer.
- Apply one or more coats of Morapoxy520 according to the thickness required. At least 18 hours should elapse between successive coats.
- **4** Morapoxy520 gives a smooth and polished surface.
- To obtain a skid resistant surface, a layer of fine sand (0.2-0.7mm. diameter at a rate of 1 kg/m2) is sprinkled on the primed surface, or on the first coat while still wet. Then apply the final coat of Mora epoxy 520at a rate of 400 - 800 gm/m2.
- 4 Clean tools by Mora solve 1.
- N.B. To avoid color deviation from one patch to another, only use the same patch number in the same area.

Safety Precautions:

- 4 Application should be carried out in well ventilated place.
- **4** Gloves, protective clothing and eye goggles should be worn during application.
- Skin contaminations should be immediately cleaned with soap and plenty of water. Don't use solvent.
- If the material is splashed into the eyes, they should be immediately washed with water and then report to an eye specialist.
- ↓ Do not eat or smoke during application.

Storage:

2 years under suitable storage conditions in closed containers.

Packages:

Kits (A+B) 11.79 kg and 3.21 kg.

Follow the mixing ratios - by weight - indicated on the package.

